

# Production - Natural Gas STAR Annual Report -

## Company Information

Company Name: Apache Corporation  
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Company Information Updated: Yes

## Activities Reported

BMP1: Yes BMP2: No BMP3: Yes

Total Methane Emission Reductions Reported This Year: 22,171

Previous Years' Activities Reported: No

## Period Covered by Report

From: 01/01/2007

To: 12/31/2007

## Additional Comments

6/16/08 - Sent to Eddie for data entry  
6/23/08 - QA/QC DF  
6/19/08 - Eddie entered into ISTAR

**BMP1: Identify and Replace High-Bleed Pneumatic Devices**

**Current Year Activities**

**A. Facility/location identifier information:**

Sealy Smith Battery

**B. Facility Summary**

Number of devices replaced this reporting period: **15 devices**

Percent of system now equipped with low/no-bleed units: **100 %**

**C. Cost Summary**

Estimated cost per replacement (including equipment and labor): **\$ 650**

**D. Methane Emissions Reduction**

Method Used: **Standard Calculation**

Data Source: **Field measurement**

Methane Emissions Reduction: **1,826 Mcf/year**

**E. Are these emissions reductions a one-year reduction or a multi-year reduction?**

☐ One-year

☒ Multi-year

**If Multi-year:** ☒ Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration (BMP 1 has a sunset period of 7 years).

Partner will report this activity annually up to allowed sunset date.

**F. Total Value of Gas Saved**

Value of Gas Saved: **\$ 14,608**

\$ / Mcf used: **\$ 8.00**

**G. Planned Future Activities**

Number of high-bleed devices to be replicated next year: **20 devices**

**Previous Years' Activities**

Year	Number of Devices	Total Cost * (S)	Estimated Reductions (Mcf/Yr)	Value of Gas Saved (\$)

\* Total cost of replacements (including equipment and labor)

**Additional Comments**

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BMP3: Partner Reported Opportunities (PROs)

**Current Year Activities**

**A. Facility/location identifier information:**

EI 189 and MP 311A

**B. Description of PRO**

Please specify the technology or practice that was implemented:

Capture glycol pump and heater/treater flash gas

Please describe how your company implemented this PRO:

Flash gas from units were captured and piped to the facility compressor for fuel or routed to the facility VRU.

**C. Level of Implementation**

Frequency of activity or practice: 1 times/year

**D. Methane Emissions Reduction**

Methane Emissions Reduction: 20,038 Mcf/year

Basis for the emissions reduction estimate: Actual field measurement

**E. Are these emissions reductions a one-year reduction or a multi-year reduction?**

✓ One-year

Multi-year

**If Multi-year:**

Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration.

Partner will report this activity annually up to allowed sunset date.

enter as:  
other 2  
Nucor Gas from Separators?

Get more information

- what's process for removing the flash gas?

\*? Install flash gas compressor

Sent email

to IM

7/16/08

requesting

more info

to categorize properly

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### F. Cost Summary

Estimated cost of implementing the PRO (including equipment and labor): \$ 7,500

### G. Total Value of Gas Saved

Value of Gas Saved: \$ 160,304

\$ / Mcf used: \$ 8.00

### H. Planned Future Activities

To what extent do you expect to implement this PRO next year?: Four other opportunities have been identified for 2008.

### Previous Years' Activities

Year	Frequency of practice or # of Installations	Total Cost * (\$)	Estimated Reductions (Mcf/Yr)	Value of Gas Saved (\$)

\* Total cost of practice/activity (including equipment and labor)

Additional Comments

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BMP3: Partner Reported Opportunities (PROs)

### **Current Year Activities**

#### **A. Facility/location identifier information:**

El Reno & N. Appleby

#### **B. Description of PRO**

Please specify the technology or practice that was implemented:

**Eliminate unnecessary equipment and/or systems**

Please describe how your company implemented this PRO:

**Consolidation of compression facilities reduced number of compressors, horsepower required and emissions.**

#### **C. Level of Implementation**

Number of units installed: **5 units**

#### **D. Methane Emissions Reduction**

Methane Emissions Reduction: **307 Mcf/year**

Basis for the emissions reduction estimate: **Calculation using manufacturer specifications**

#### **E. Are these emissions reductions a one-year reduction or a multi-year reduction?**

☒ One-year

☐ Multi-year

#### **If Multi-year:**

Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration.

Partner will report this activity annually up to allowed sunset date.

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### F. Cost Summary

Estimated cost of implementing the PRO (including equipment and labor): \$ 8,000

### G. Total Value of Gas Saved

Value of Gas Saved: \$ 2,149

\$ / Mcf used: \$ 7.00

### H. Planned Future Activities

To what extent do you expect to implement this PRO next year?: Several opportunities have been identified to repeat this process in 2008

#### Previous Years' Activities

Year	Frequency of practice or # of Installations	Total Cost * (\$)	Estimated Reductions (Mcf/Yr)	Value of Gas Saved (\$)

\* Total cost of practice/activity (including equipment and labor)

Additional Comments

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Apache Corporation  
Additional Accomplishments

May 19, 2008